# TECHNICAL INFORMATION


Date: 2/6/89
Issue: T-32

TO: Dealer Technical Department

FROM: RISO, Inc. Technical Department

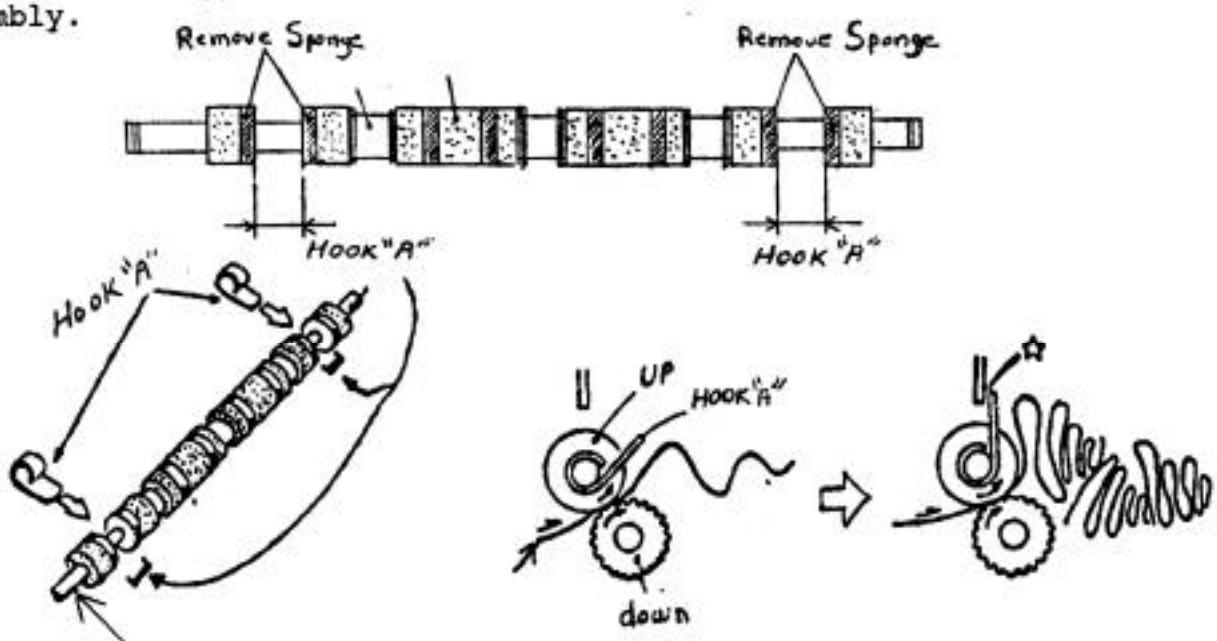
SUBJECT: Manufacture's Design Change RG 2500

A new "Hook A" is being added to the upper vertical transport roller

Purpose: Insures a positive delivery to master disposal box

Update: As needed

When Hook "A" is installed, the sections of the sponge on the upper vertical transport roller has to be removed as identified. Please use the attached drawing, item #5 to reference the vertical transport roller assembly.




Vertical Transport Rollers(UP)

Please note part # changes to RG 2500 manual:

| | Dealer Net | Suggested Retail |
|---|---|---|
| Hook "A" quantity "2" part # 008-24142-009 - | .41 ea | .75 ea |

Upper Vertical Transport Roller - Old # 008-24107-106 New # 008-24107-203

* Please update your parts list and price book accordingly.

Any questions should be referred to RISO, Inc. Technical Department at 1-800-777-9877.

RISO

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## (6) Attachment of Brake Unit

1. Removing

Remove "Master Guide" and "Blind Plate" from the master holder area.

1) After removing "Center Cover ; Master Holder"(plastic cover), remove two screws on "Master Guide" and two screws fixing "Blind Plate" on the bottom plate of the master holder area. Then take out "Blind Plate" and detach "Master Guide" by unhooking it from a shaft stay. ➡ **See Fig.9**

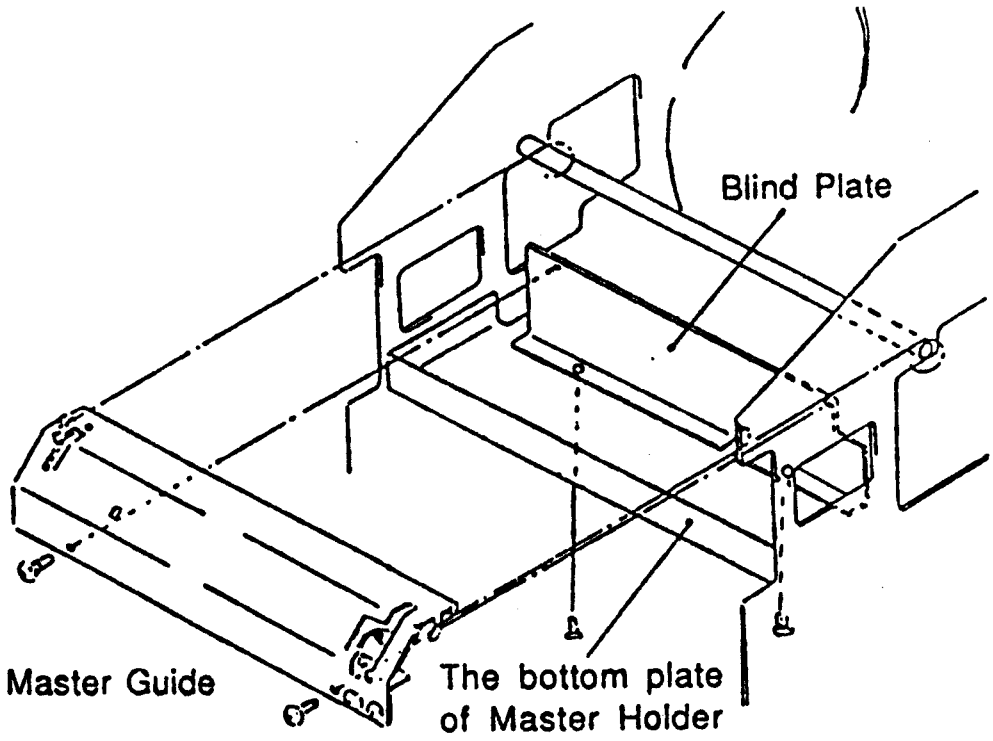


Fig.9

2. Attaching

1 ) Attach "Brake unit" to the bottom plate of the master holder area, rehook "Master Guide" onto a shaft stay and fix together "Brake unit" and "Master Guide". ➔ **See Fig.9 &10**

2 ) Disconnect the connectors of "Loading Motor" and connect "Junction Wire ; Brake Solenoid" to the connectors of "Loading Motor". ➔ **See Fig.11**

3 ) Re-install "Center Cover ; Master Holder" and "Back Cover".

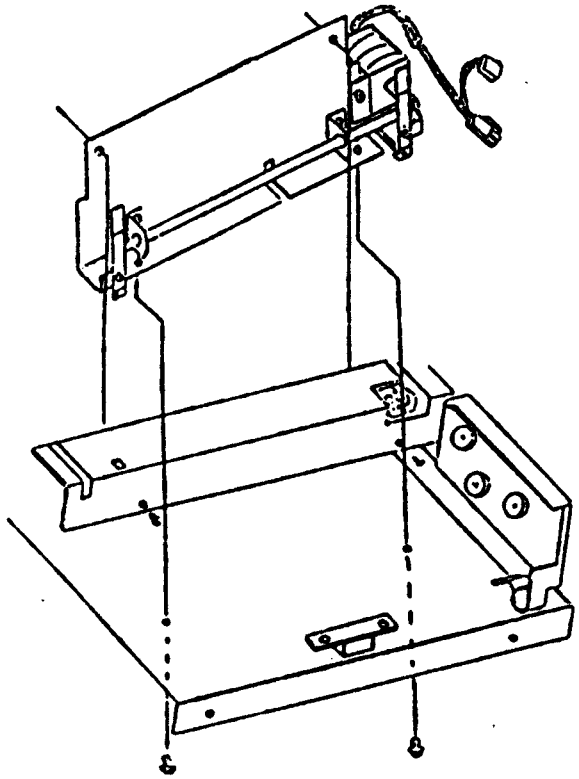

Fig.10

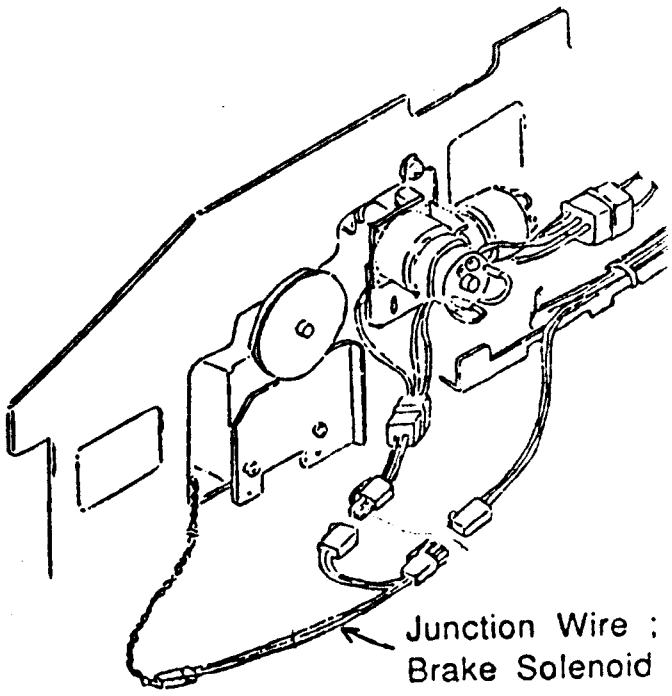


Fig.11